

# PRODUCT CERTIFICATE

**Company:** **CANTISA, S. A.**

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**Product/s:** ***Veneer edgebanding in rolls and strips, for edgebands and profile wrapping.***

***Melamine synthetic edges, calendered PVC edges, extruded PVC edges.***

***Thick veneer rolls and thick veneer trips for edgeband. 1 mm to 7 mm thicknesses.***

They have surpassed the requirements of the General Regulation for the Concession and Use of the Quality's Symbol of AIDIMME and its Technical Annex IX.

## **Basic standard of application\*:**

Melamine edges

Edge bonding test UNE 56875

PVC edges (calendered and extruded)

Edge bonding test UNE 56875

Dimensions and tolerances (Laboratory method)

Dimensional stability at elevated temperature EN 438-2 (Section 17)

Colour fastness to light EN 15187

Rolls and strips of veneer

Edge bonding test UNE 56875

Resistance to humidity variations UNE 56875

Adhesion of the support (Laboratory method based on UNE 56875)

Moisture content EN 322

Dimensions and tolerances (Laboratory method)

Joint resistance to temperature (Laboratory method)

Clean cut (Laboratory method)

Thick veneer rolls and strips for edgeband

Edge bonding test UNE 56875


Bonding quality UNE 56705 H2

Moisture content UNE 56710 EN 322

Clean cut (Laboratory method)



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Mariano J. Pérez Campos  
Quality Commission President

**AIDIMME**

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Nº Certificate: SCOIA/381-91/18 I M2

\*Individual results in technical reports issued to the company.